

Work Order ID 57086

Saturday, March 20, 2010 10:21:23 AM



Page 1

Item ID: D4021-1

Accept



Setup Start



Revision ID:

Item Name: Handle Plate

Stop



Start Date: 3/22/2010 Start Qty: 6.00



Cust Item ID:

Required Date: 3/31/2010 Req'd Qty: 6.00



Customer:

Reference:

Approvals: Process Plan: MF

Date: 10-3-20

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D4021	A

100	0.00
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Waterjet

FLOW CNC Waterjet

Memo

0.00

B 10-3-23

Cut as per dwg D4021
Prog Rev: A
Dwg Rev: A

Deburr as required

110	QC2- Inspect parts off machine FAI/FAIB	0.00
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QC

Quality Control

Memo

0.00

B 10-3-23

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

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Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

120



QC

Quality Control

Operation
Description

QC8- Inspect parts - second check

Set Up/
Run Hours

0.00

8/03/23

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

*cancel
(+20)*

140



Packaging

Packaging

Identify as per dwg & Stock Location: ST109

0.00

Memo

Prob/24 (20)

150



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

10/03/24 JJ

MF

10-3-24

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Picklist Print

Saturday, March 20, 2010 10:21:23 AM

Page 1

Work Order ID: 57086



Parent Item: D4021-1



Parent Item Name: Handle Plate

Comments: IPP RevA: new issue DD 09.11.25 verified by:EC IPP Rev:B as per dwg
REV.A DD 10.02.22 verified by:EC

Start Date: 3/22/2010

Required Date: 3/31/2010

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch Purchased	Bin Item No	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304S11GA						100	sf	59.1036	0.7737	2.6		

304/316 0.125 Sheet

1310-3-23

Warehouse Location	Loc Qty	Loc Code
Main Warehouse		
MAT	59.1036	
112663	59.1036	112663

(20)

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DART AEROSPACE LTD	Work Order:	57086
Description: HANDLE PLATE	Part Number:	D 4021-1
Inspection Dwg: D4021-1 Rev: A		Page 1 of 1

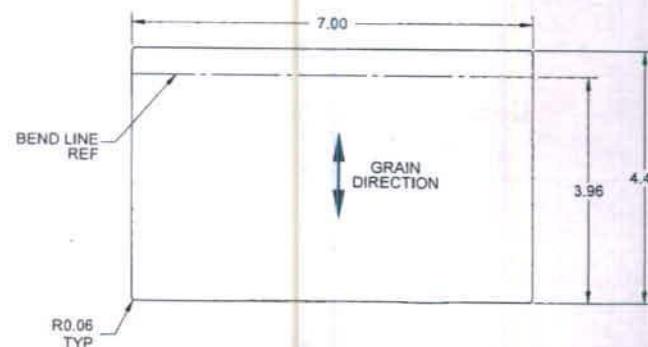
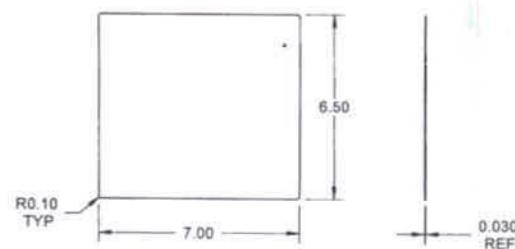
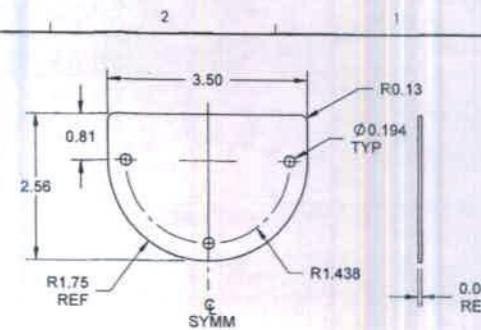
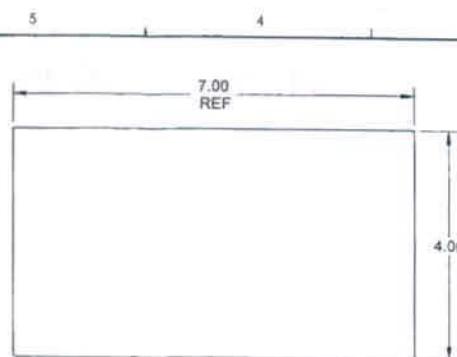
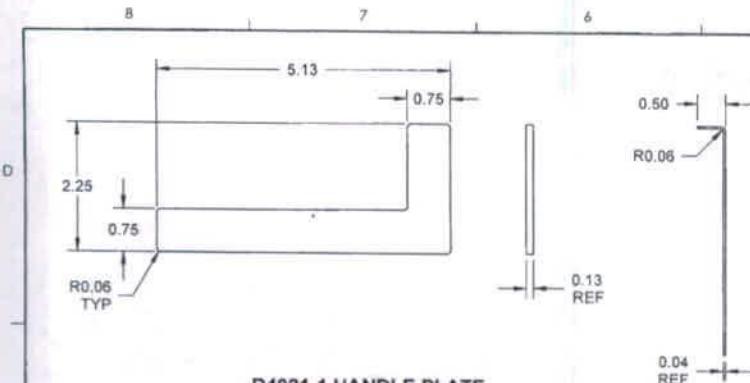
FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	B	Audited by:	8	Prototype Approval:	N/A
Date:	10-3-23	Date:	10/03/23	Date:	N/A

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	





RELEASED
2010-02-16
MJ

NOTES:

- 1) MATERIAL -1: 304/316 STAINLESS STEEL SHEET ANNEALED 2B FINISH,
PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME SA240
REF DART SPEC M304S11GA
- 3F: 304/316 STAINLESS STEEL SHEET ANNEALED 2B FINISH,
PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME SA240
REF DART SPEC M304S20GA
- 5: 303/304/316 STAINLESS STEEL SHEET ANNEALED 2B FINISH,
PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME SA240
REF DART SPEC M303S16GA OR M304S16GA
- 11: 304/316 STAINLESS STEEL SHEET ANNEALED 2B FINISH,
PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME SA240
REF DART SPEC M304S22GA
- 2) FINISH : NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT -1: 0.18 lbs -3: 0.35 lbs
-5: 0.14 lbs -11: 0.39 lbs

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	AJS	DRAWING NO.
CHECKED	<i>PP</i>	D4021
MFG. APPR.	<i>DS</i>	REV. A SHEET 2 OF 3
APPROVED	<i>PP</i>	TITLE MISC PARTS - 350 BASKET
DE APPR.	<i>PP</i>	SCALE NTS
DATE	10.01.29	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PROPERTY AND CONFIDENTIAL OF DART AEROSPACE LTD. IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

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